Garant

Indexable insert for turning VCGW 110304, CBN (5° / 7°), Cutting edge version: G

Order data

Order number	265475 G
GTIN	4045197895745
Item class	21H

Description

Version:
Fitted with 2 cutters.

Technical description

Grade	BU7220
Tool material	CBN
Cutting depth a_p	0.03 - 0.12 mm
Finishing/roughing assignment	Finishing
Feed f	0.04 - 0.12 mm/rev.
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Cutting conditions	continuous

Cutting conditions	slightly interrupted
Cutting edge version	G
Cutting speed v_c main application	120 - 160 m/min
ISO code indexable insert	VCGW 110304
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		